



Tableware and

Heavy Metal Release Test for Ceramics/Glassware/Enamel

America

- FDA CPG 7117.06 & CPG 7117.07 metal release
- California Prop65 (interior & lip and rim & external decoration)
- SGCD Lip/rim

Canada

- Canada Consumer Products Safety Act (Glazed Ceramic and Glassware) Regulation SOR/98-176 with amendments up to SOR/2009-179
- Drinking utensil rim area < 20mm, Regulation SOR/98-176 with amendments up to SOR/2007-30

Australia

- Australia Common Wealth Consolidated Regulation No. 289, 1991 (amendment of regulation No. 90, 1956)
- AS 4371 2012 Ceramic tableware

European Union

- 84/500/EC & 2005/31/EC
- EN 1388 1 & 2

England

• BS 6748:1986 + A1:2011

Germany

- LFGB Leachable lead and cadmium
- DIN 51032:1986 (interior & drinking utensil rim area)

French

- DGCCRF 2004 64 Ceramic, glass, crystal and vitro ceramic interior contact with food part
- DGCCRF 2004 64 Ceramic, glass, crystal and vitro ceramic drinking utensil rim area
- DGCCRF 2004 64 Enamelware interior contact with food
- DGCCRF 2004 64 Enamelware drinking utensil rim area





China

- GB 13121 1991 Hygienic standard of ceramic for food containers
- GB 12651 2003 Standard permissible limits of lead and cadmium release from ceramic ware in contact with food
- GB 8058 2003 Standard permissible limits and testing method for release
- GB 4804 84 Hygienic standard for enamel as food containers

Japan

Japan Food Sanitation Law - Leaching Lead and Cadmium for glass, ceramic and enameled

Korea

Food Sanitation Act (KFDA) - Metal Release

ISO

- ISO 6486 1 & 2:1999 Ceramic ware, glass-ceramic
 ISO 7086 1 & 2:2000 Glass hollow ware ware and glass dinner ware
- ISO 8391 1 & 2:1986 Ceramic cook ware

Physical Test for Ceramics/Glassware

- Thermal shock
- Dishwasher safety test
- Impact test
- Microwave safety test
- Freezer to oven

Tabletop Test

- Glassware hand washing
- Lid fit
- Water retention & assessment

Glass Test

• ASTM C148 Polariscopic examination of glass containers

ISO 4531 - 1 & 2:1998 Vitreous and porcelain

- Freezer to microwave
- Crazing resistance
- Water absorption
- Transparency test
- Metal marking

enamels

- Knob/Handle temperature
- Stability of free standing articles
- Pouring
- Annealing and temper number test

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